

FRAME ASSEMBLY, FRONT END L.H.

Reference Drawings - 070-006-440
070-006-644, 070-006-468, 070-011-000
and 070-007-000

ITEM	PART NUMBER	DESCRIPTION	ITEM	PART NUMBER	DESCRIPTION
1	070-006-399	Cross Beam Weldment	33	000-021-786	Bearing Plate
2	070-006-434	Side Frame (RH)	34	070-007-843	Long Uni-Strut
3	070-006-438	Side Frame (LH)	35	070-007-844	Short Uni-Strut (Ball Return Side)
4	070-001-653	Stop Bracket Weldment	36	810-556-320	Screw, Hex Hd. Lag ($\frac{5}{16}$ x 2" LG)
5	809-865-205	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 1 $\frac{1}{4}$ LG.)	37	948-761-112	Flat Washer ($\frac{1}{16}$ O.D. x $\frac{1}{32}$ I.D. x $\frac{1}{16}$ THK)
6	835-565-002	Nut, Hex Jam ($\frac{3}{8}$ -16)	38	000-021-527	"U" Bolt
7	809-865-165	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 1" LG.)	39	000-021-528	Saddle
8	844-065-002	Nut, Hex Lock ($\frac{3}{8}$ -16)	40	070-008-126	Clamp Bar
9	070-006-308	Grommet	41	844-057-002	Hex Lock Nut ($\frac{5}{16}$ -18)
10	070-001-817	Platform Angle Support	42	070-011-165	Pin-Spring Roller
11	809-849-285	Screw, Hex Hd. Cap ($\frac{1}{4}$ -20 x 1 $\frac{3}{4}$ LG.)	43	070-001-668	Roller, Spring
12	844-049-002	Nut, Hex Lock ($\frac{1}{4}$ -20)	44*	945-867-242	Washer, Special (1 $\frac{1}{2}$ O.D. x .406 I.D. x .048 THK)
13	070-006-405	Platform Angle Support	45*	963-400-002	"X" Washer (9000-12)
14	809-865-325	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 2 LG.)	46	000-026-201	Swivel Bracket
15	948-767-132	Flat Washer ($\frac{13}{16}$ O.D. x $\frac{13}{32}$ I.D. x $\frac{1}{16}$ Thk)	47	070-005-451	Mounting Plate, Chassis
16	070-006-442	Frame Brace Weldment L.H.	48	070-005-365	Frame Weldment, Control Chassis
17	070-006-490	Platform Support Weldment	49	070-006-432	Spacer, Short
18	070-006-413	Bracket Weldment (Bin Support-LH)	50	070-001-822	Support, Chassis Weldment
19	070-006-411	Bracket Weldment (Bin Support-RH)	51	000-028-495	Latch, Camloc
20	070-001-819	Front Platform Support Weldment (Ball Return Side)	52	938-523-030	Rivet, Pop ($\frac{1}{8}$ Dia. x 187 Grip)
21	070-006-414	Rear Platform Support Weldment (Ball Return Side)	53	809-849-405	Screw, Hex Hd. Cap ($\frac{1}{4}$ -20 x 2 $\frac{1}{2}$ LG)
22	070-006-441	Frame Brace Weldment R.H.	54	809-849-125	Screw, Hex Hd. Cap ($\frac{1}{4}$ -20 x $\frac{3}{4}$ LG)
23	070-006-425	LH Platform (L.H. Machine)	55	809-857-125	Screw, Hex Hd. Cap ($\frac{5}{16}$ -18 x $\frac{3}{4}$ LG)
24	070-006-426	RH Platform (L.H. Machine)	56	809-865-285	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 1 $\frac{3}{4}$ LG)
25	948-753-102	Flat Washer ($\frac{5}{8}$ O.D. x $\frac{5}{32}$ I.D. x $\frac{1}{16}$ THK)	57	070-004-654	Support Angle
26	700-107-076	Loctite - Thread-Loc	58	070-005-614	Decal "Pull Power"
27	809-865-125	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x $\frac{3}{4}$ LG)	59**	070-007-761	Hanger, Spot & Respot Spring (Field Conversion)
28	835-573-002	Nut, Hex Jam ($\frac{1}{2}$ -13)	60	008-100-413	Adhesive, Gasket EC1300
29	070-007-509	Nut, Elevating	61	809-865-525	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 3 $\frac{1}{4}$ LG)
30	000-021-787	Washer, Thick			
31	070-007-510	Screw, Elevating			
32	853-500-001	Nut, Uni-Strut P 3010 ($\frac{1}{2}$ -13)			

**Indicates Field Replacement Item

*Indicates Field Replacement Item - See Kit Part No. 610-704-103
(Contains 2 each of items 42, 8, 15, 44, 45)

FRONT END FRAME AND PLATFORM ASSEMBLY L.H.MACH.

REFERENCE DRAWINGS 070 006 440 , 070 006 644
070 006 468 , 070 011 000 AND 070 007 000

