

FRAME ASSEMBLY, FRONT END R.H.

Reference Drawings - 070-006-439

070-006-400, 070-006-469

070-011-000 and 070-006-000

ITEM	PART NUMBER	DESCRIPTION	ITEM	PART NUMBER	DESCRIPTION
1	070-006-399	Cross Beam Weldment	34	070-007-843	Long Uni-Strut
2	070-006-433	Side Frame (R.H.)	35	070-007-844	Short Uni-Strut (Ball Return Side)
3	070-006-438	Side Frame (L.H.)	36	810-556-320	Screw, Hex Hd. Lag ($\frac{5}{16}$ x 2" LG)
4	070-001-653	Stop Bracket Weldment	37	948-761-112	Flat Washer ($\frac{1}{16}$ O.D. x $\frac{1}{32}$ I.D. x $\frac{1}{16}$ THK)
5	809-865-205	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 1 $\frac{1}{2}$ LG.)	38	000-021-527	"U" Bolt
6	835-565-002	Nut, Hex Jam ($\frac{3}{8}$ -16)	39	000-021-528	Saddle
7	809-865-165	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 1" LG.)	40	070-008-126	Clamp Bar
8	844-065-002	Nut, Hex Lock ($\frac{3}{8}$ -16)	41	844-057-002	Hex Lock Nut ($\frac{5}{16}$ -18)
9	070-006-308	Grommet	42*	070-011-165	Pin-Spring Roller
10	070-001-817	Platform Angle Support	43	070-001-668	Roller, Spring
11	809-849-285	Screw, Hex Hd. Cap ($\frac{1}{4}$ -20 x 1 $\frac{3}{4}$ LG.)	44*	945-867-242	Washer, Special (1 $\frac{1}{2}$ O.D. x .406 I.D. x .048 THK)
12	844-049-002	Nut, Hex Lock ($\frac{1}{4}$ -20)	45*	963-400-002	"X" Washer (9000-12)
13	070-006-405	Platform Angle Support	46	000-026-201	Swivel Bracket
14	809-865-325	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 2 LG.)	47	070-005-451	Mounting Plate, Chassis
15	948-767-132	Flat Washer ($\frac{13}{16}$ O.D. x $\frac{13}{32}$ I.D. x $\frac{1}{16}$ Thk)	48	070-005-365	Frame Weldment, Control Chassis
16	070-006-442	Frame Brace Weldment L.H.	49	070-006-432	Spacer, Short
17	070-006-490	Platform Support Weldment	50	070-001-822	Support, Chassis Weldment
18	070-006-413	Bracket Weldment (Bin Support-LH)	51	000-028-495	Latch, Camloc
19	070-006-411	Bracket Weldment (Bin Support-RH)	52	938-523-030	Rivet, Pop ($\frac{1}{8}$ Dia. x 187 Grip)
20	070-001-819	Front Platform Support Weldment (Ball Return Side)	53	809-849-405	Screw, Hex Hd. Cap ($\frac{1}{4}$ -20 x 2 $\frac{1}{2}$ LG)
21	070-006-414	Rear Platform Support Weldment (Ball Return Side)	54	809-849-125	Screw, Hex Hd. Cap ($\frac{1}{4}$ -20 x $\frac{3}{4}$ LG)
22	070-006-441	Frame Brace Weldment R.H.	55	809-857-125	Screw, Hex Hd. Cap ($\frac{5}{16}$ -18 x $\frac{3}{4}$ LG)
23	070-006-425	RH Platform (R.H. Machine)	56	809-865-285	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 1 $\frac{3}{4}$ LG)
24	070-006-426	LH Platform (R.H. Machine)	57	070-004-654	Support Angle
25	948-753-102	Flat Washer ($\frac{5}{8}$ O.D. x $\frac{9}{32}$ I.D. x $\frac{1}{16}$ THK)	58	070-005-614	Decal "Pull Power"
26	700-107-076	Loctite - Thread - Loc	59**	070-007-761	Hanger, Spot & Respot Spring (Field Conversion)
27	809-865-125	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x $\frac{3}{4}$ LG)	60	008-100-413	Adhesive, Gasket EC1300
28	835-573-002	Nut, Hex Jam ($\frac{1}{2}$ -13)	61	070-011-219	Stabilizer Rod
29	070-007-509	Nut, Elevating	62	835-557-002	Nut, Hex Jam ($\frac{5}{16}$ -18)
30	000-021-787	Washer, Thick	63	809-865-525	Screw, Hex Hd. Cap ($\frac{3}{8}$ -16 x 3 $\frac{1}{4}$ LG)
31	070-007-510	Screw, Elevating			
32	853-500-001	Nut, Uni-Strut P3010 ($\frac{1}{2}$ -13)			
33	000-021-786	Bearing Plate			

**Indicates Field Replacement Item

*Indicates Field Replacement Item - See Kit Part No. 610-704-103
(Contains 2 each of Items 42, 8, 15, 44, 45)

FRONT END FRAME AND PLATFORM ASSEMBLY, R. H. MACH.

REFERENCE DRAWINGS 070 006 439 AND 070 006 400,
070 006 469, 070 011 000 AND 070 006 000

